TSMC-01-045



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To: Commissioner of Patents and Trademarks Washington, D.C. 20231

Fr: George O. Saile, Reg. No. 19,572

20 McIntosh Drive Poughkeepsie, N.Y. 12603

Subject:

Serial No. 09/992,458 11/16/01

Wong-Cheng Shih, Wenchi Ting, Tzyh-Cheang Lee, Chih-Hsien Lin, Shyh-Chyi Wong

A METHOD FOR MAKING METAL CAPACITORS WITH LOW LEAKAGE CURRENTS FOR MIXED-SIGNAL DEVICES

Grp. Art Unit: 2812

INFORMATION DISCLOSURE STATEMENT

Enclosed is Form PTO-1449, Information Disclosure Citation In An Application.

The following Patents and/or Publications are submitted to comply with the duty of disclosure under CFR 1.97-1.99 and 37 CFR 1.56. Copies of each document is included herewith.

CERTIFICATE OF MAILING

I hereby certify that this correspondence is being deposited with the United States Postal Service as first class mail in an envelope addressed to: Commissioner of Patents and Trademarks, Washington, D.C. 20231, on January 27, 2002.

Stephen B. Ackerman, Reg.# 37761

Signature/Date

TSMC-01-045

- U.S. Patent 5, to Miyazaki, "Capacitor Used in an Integrated Circuit and Comprising Opposing Electrodes Having Barrier Metal Films in Contact with a Dielectric Film," discloses a metal barrier composed of TiN used in contact with the dielectric film to prevent a spurious oxide film from growing and making the capacitors unreliable.
- U.S. Patent 6,207,488 to Hwang et al., "Method for Forming a Tantalum Oxide Capacitor Using Two-Step Rapid Thermal Nitridation," discloses a high-k dielectric composed of Ta205 treated by rapid thermal anneal (RTA) in nitrogen to improve the dielectric properties.
- U.S. Patent 6,201,276 to Agarwal et al., "Method of Fabricating Semiconductor Devices Utilizing In Situ Passivation of Dielectric Thin Films," discloses a bottom electrode formed from a conductor, such as TiN, Ta, W, Si, and the like, and a thin dielectric layer, such as silicon nitride, silicon oxide, tantalum oxide, deposited directly on the bottom electrode.
- U.S.Patent 6,204,203 to Narwankar et al., "Post Deposition Treatment of Dielectric Films for Interface Control," discloses how a polysilicon bottom electrode is formed and the surface is converted to a Si3N4.

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U.S. Patent 5,936 31 to kee a et al., "Thin Film Tantalum Oxide Capacitors and Resulting Product," discloses methods for making thin film capacitors and, in particular, to methods for making thin-film capacitors using tantalum oxide dielectric films.

- U.S. Patent 5,923,056 to Lee et al., "Electronic Components with Doped Metal Oxide Dielectric Materials and a Process for Making Electronic Components with Doped Metal Oxide Dielectric Materials," discloses a doped, metal oxide dielectric material and electronic components made with this material.
- U.S. Patent 6,207,489 to Nam et al., "Method for Manufacturing Capacitor of Semiconductor Memory Device Having Tantalum Oxide Film," discusses the bottom electrode formed and a pretreatment film such as silicon oxide, silicon nitride formed on the bottom electrode.
- U.S. Patent 5,468,687 to Carl et al., "Method of Making TA205 Thin Film by Low Temperature Ozone Plasma Annealing (Oxidation)," discloses a method for low temperatuare annealing (oxidation) of high dielectric constant Ta205 thin films using an ozone enhanced plasma.

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